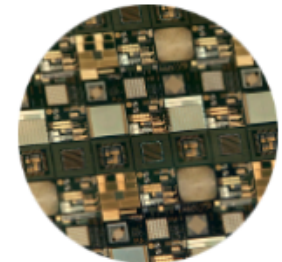
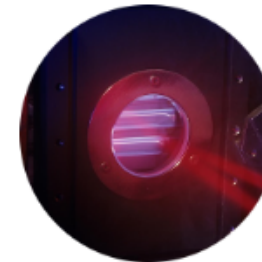
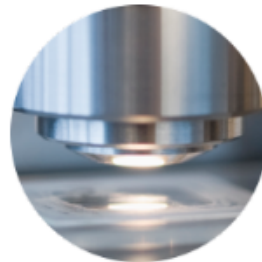




High Stability Deformable Mirror for Open-Loop Applications



AO4ELT5, 27 June 2017

**Urban Bitenc, Joseph Gallagher,
Mickael Micallef, Sébastien Camet,
Julien Charton, Tim Morris, Richard Myers**

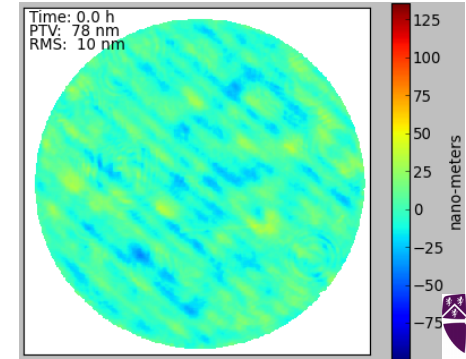
Outline

- DM requirements for open loop applications
- Technology of **magnetic DMs**
- How to ensure stability:
 - software method 1
 - software method 2
 - improved material: silicon springs
- **Results of all three methods**
- Conclusions



Open-loop DM control

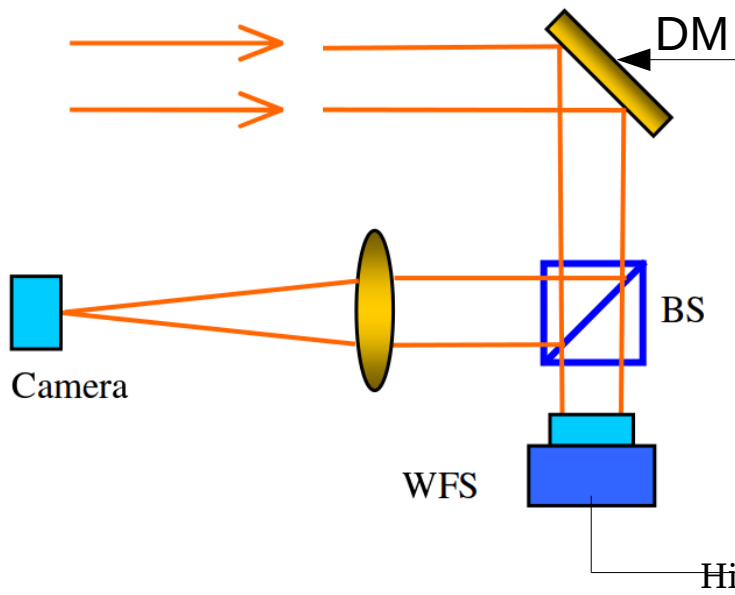
- Key DM requirements:
 - linearity, no hysteresis, repeatability
 - **DM keeps shape over hours**



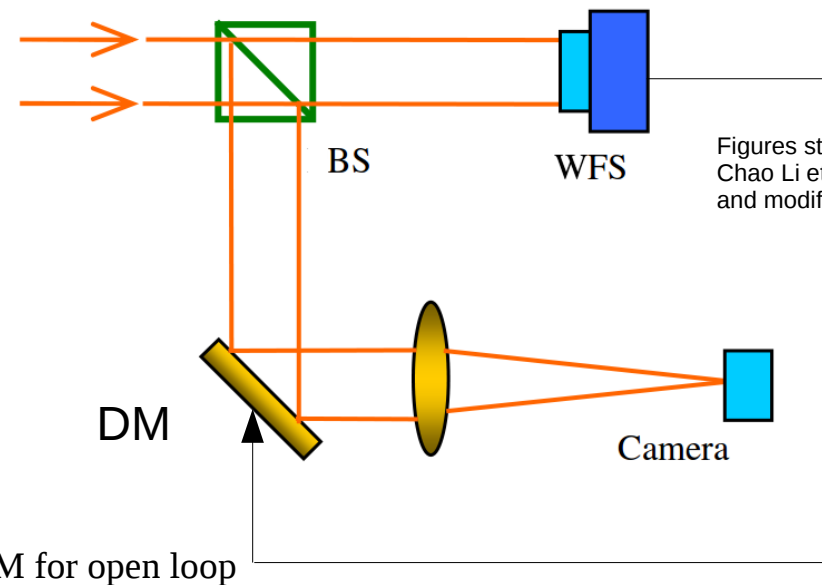
Interferometer image of a flattened DM.



CLOSED LOOP



OPEN LOOP, e.g. Multi-object AO



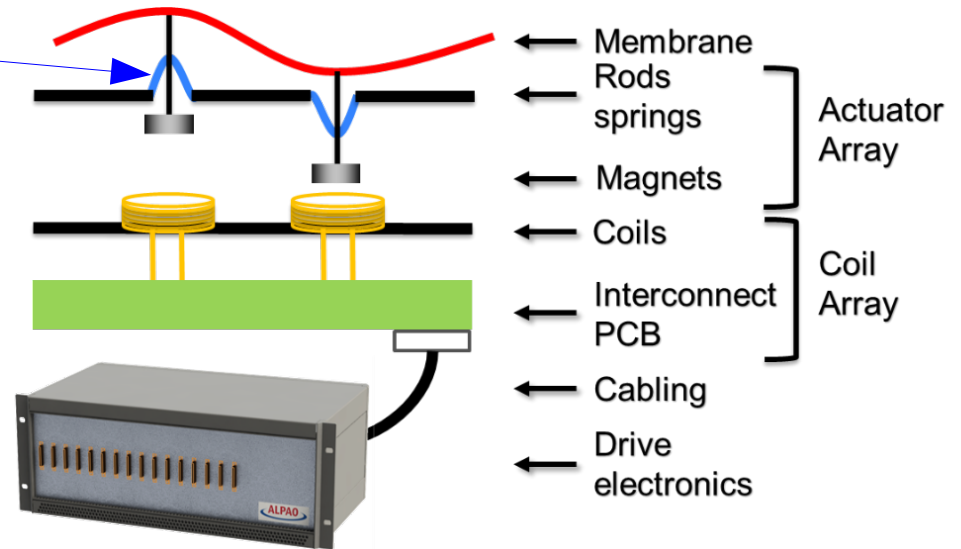
Figures stolen from
Chao Li et al. 2009,
and modified to fit this talk.

Technology of magnetic DMs



- Spring material:
polymer OR silicon

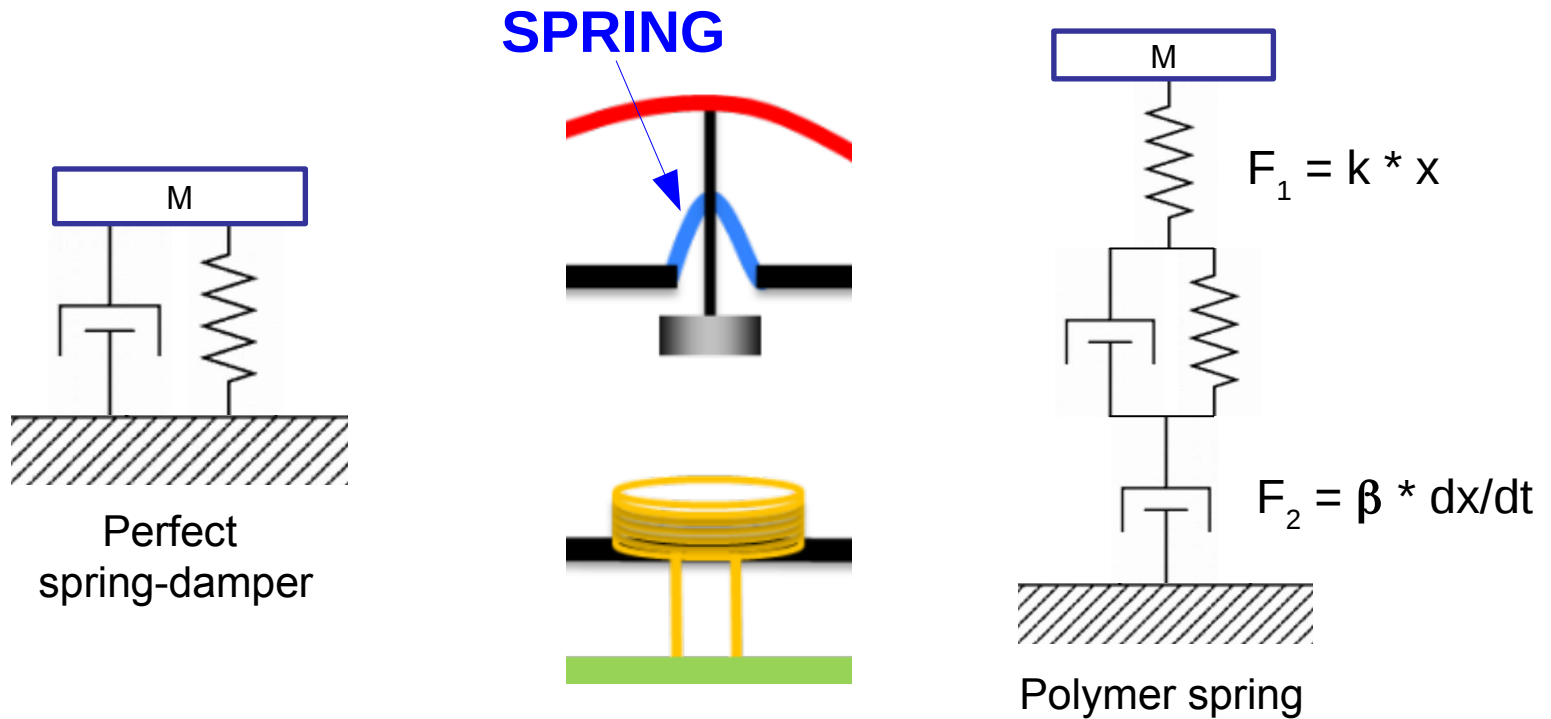
SPRING



- Main features of the DM97-15
 - Pupil diameter: 13.5 mm
 - Tip/tilt stroke: 60 μm (wft)
 - 3x3 stroke: 25 μm (wft)
 - Settling time: 800 μs
 - First resonance frequency: 800 Hz
 - Hysteresis error: <2%
 - Non-linearity error: <3%

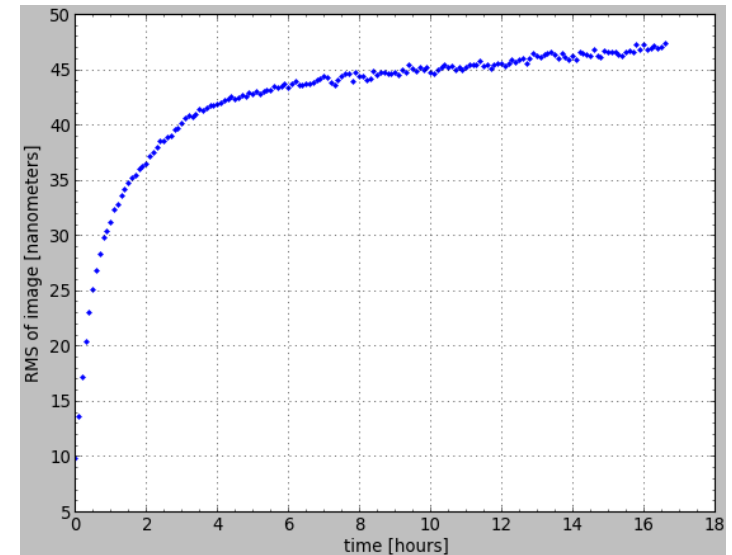
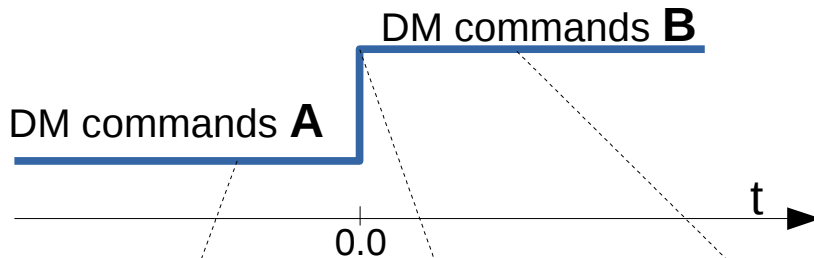
Polymer springs

- Polymer material exhibits creep (time-delayed deformation under force)
- Physical model for polymer springs (Burger model)



What does creep look like

- DM commands unchanged, but DM shape changes

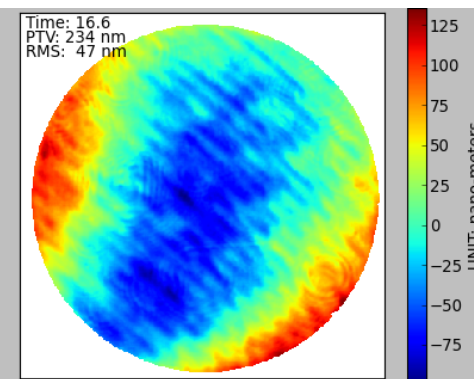
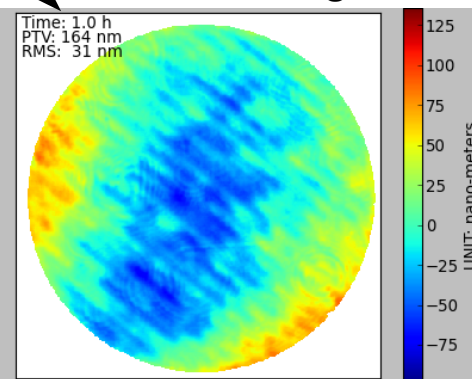
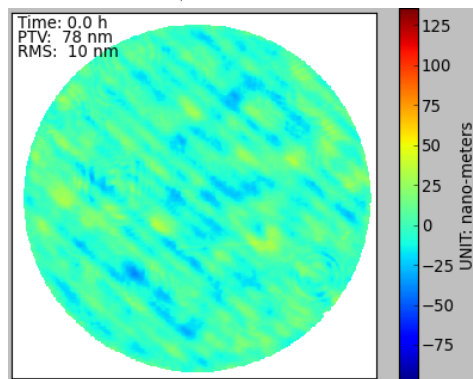
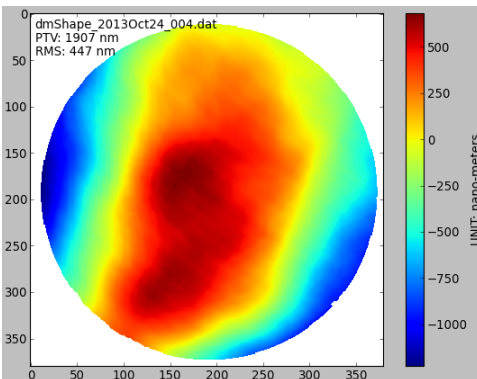


initial DM shape

DM flattened

DM 1 hour after flattening

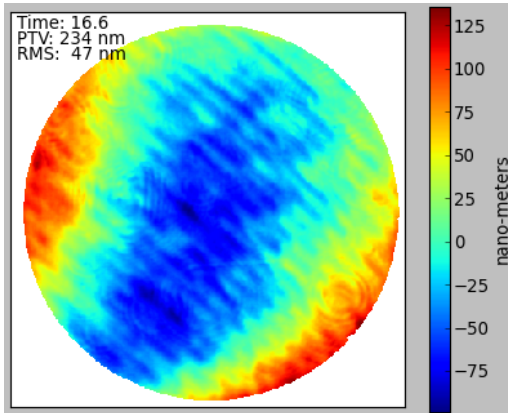
DM many hours later



- Very repeatable!

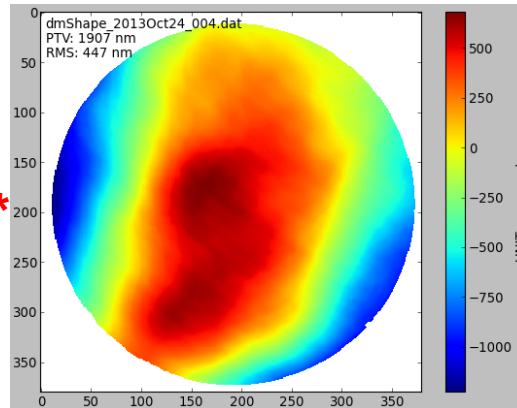
Software compensation

IDEA:



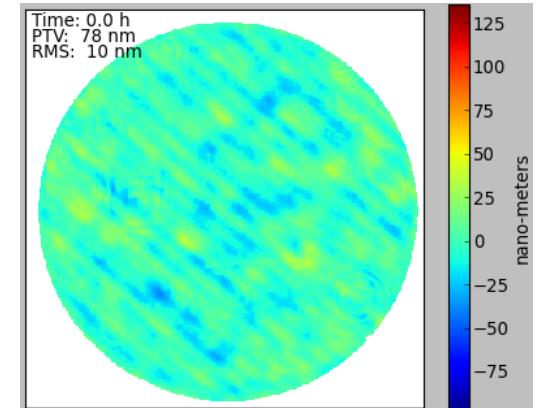
Shape $\mathcal{B}(t)$
(Shape some time after the change)

+ $x(t)^*$



Shape \mathcal{A}
(Shape before the change)

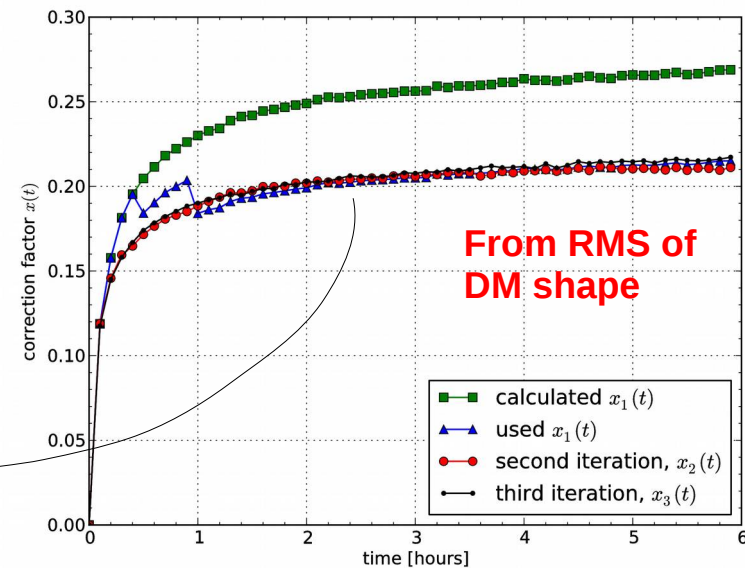
=



Shape $\mathcal{B}(0)$
(Shape immediately after the change)

CREEP COMPENSATION:

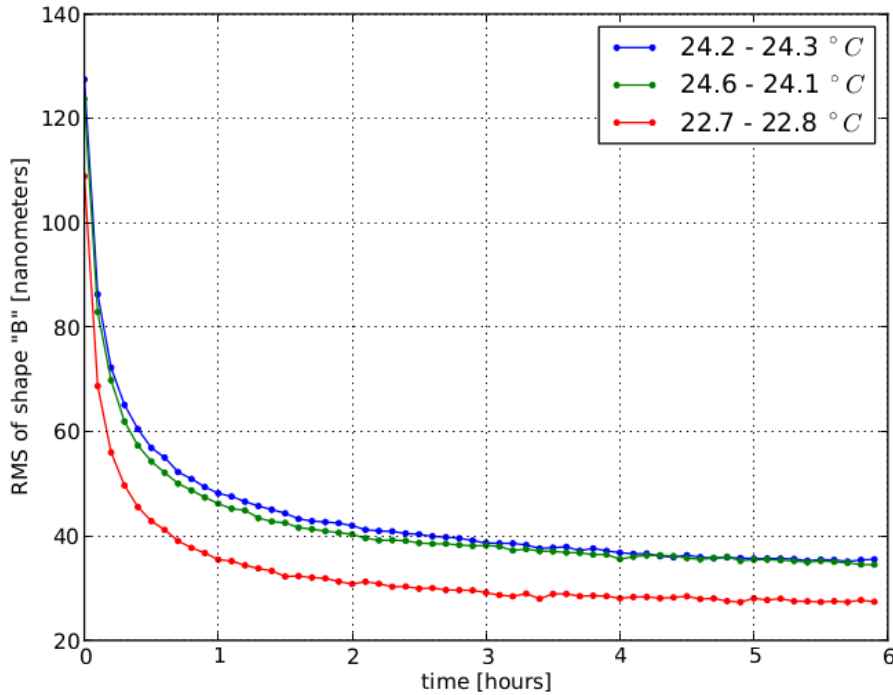
$$\mathbf{B}(t) = \mathbf{B}(0) + x(t) \cdot [\mathbf{A} - \mathbf{B}(0)]$$



High-stability DM for open loop

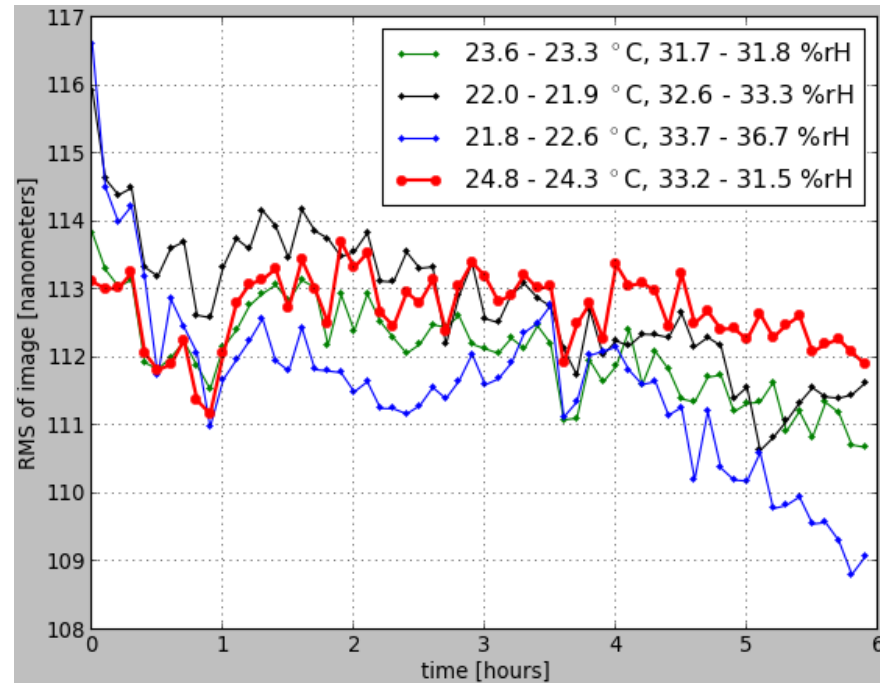
Software compensation

NO COMPENSATION



RMS change in 3 hours: **80 - 90 nm**

WITH COMPENSATION



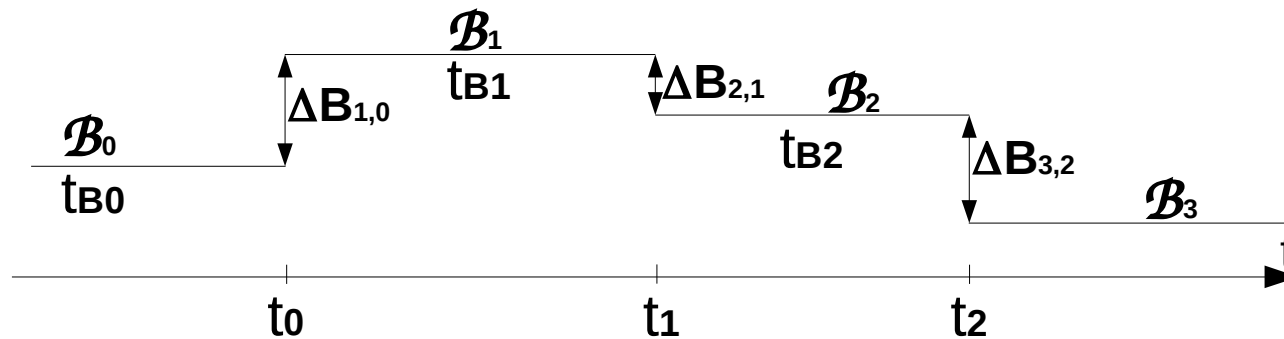
RMS change in 3 hours: **2.5 - 6 nm**

Optics Express Vol. 22, Iss. 10, pp. 12438–12451 (2014)



Software compensation - for a general use of the DM

- Change DM shape several times:



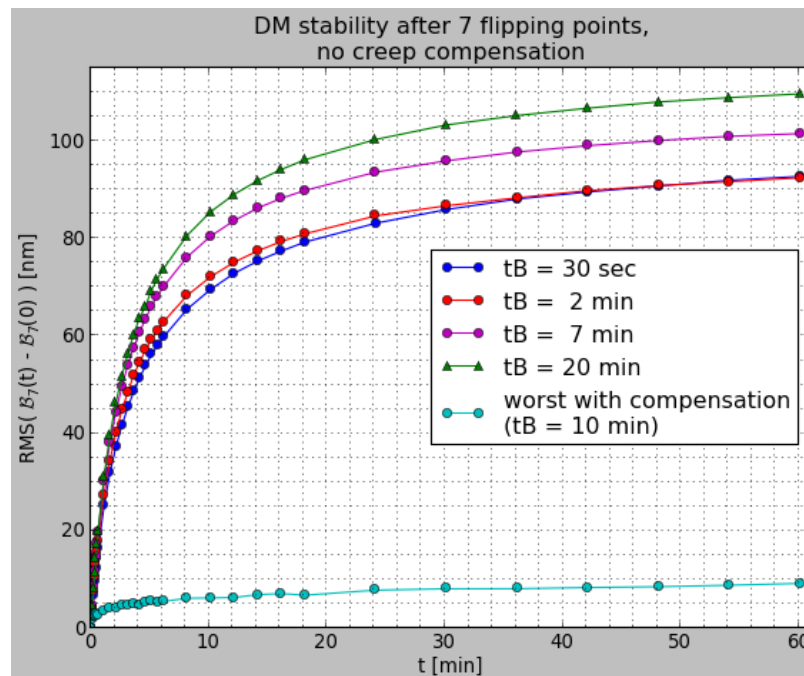
- The polymer will “remember” all these shapes
- **Correct for all shapes from the past few hours:**

$$\mathbf{B}_N(t) = \mathbf{B}_N(t_{N-1}) - \sum_{i=0}^{N-1} \Delta x_{i,N}(t) \cdot [\mathbf{B}_N - \mathbf{B}_i]$$

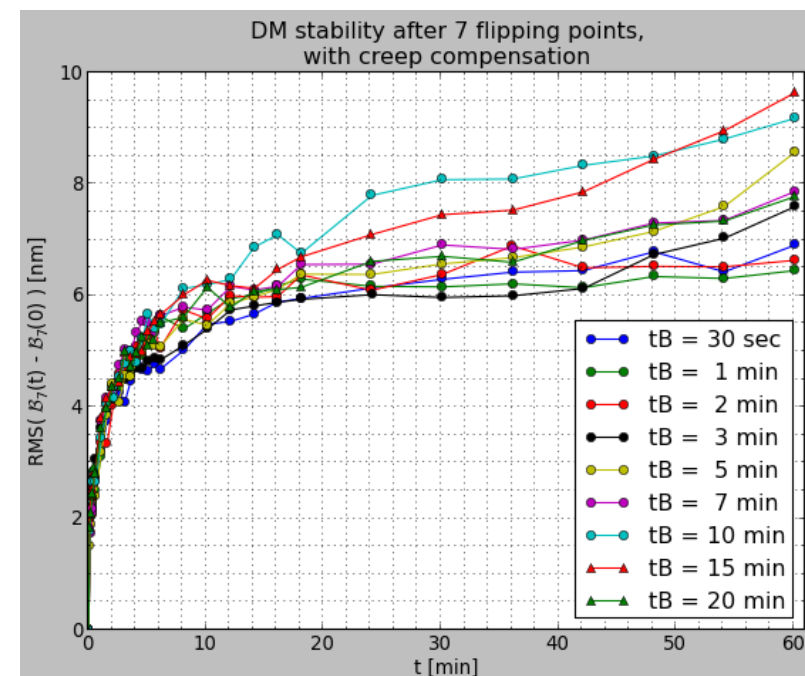
High-stability DM for open loop

Performance

- Compensating after changing shape 7 times; shape differences: **330 - 1060 nm RMS**



NO COMPENSATION:
90 - 110 nm RMS



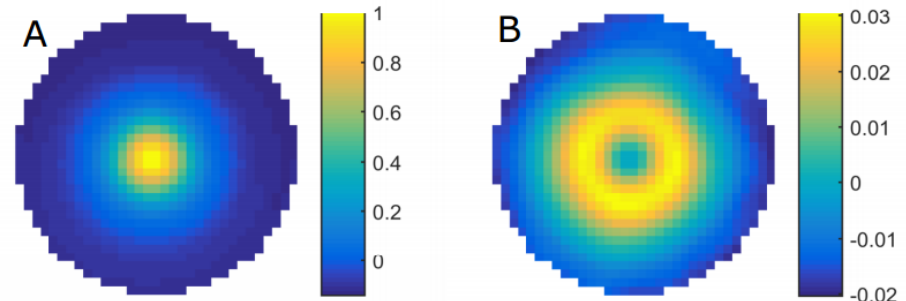
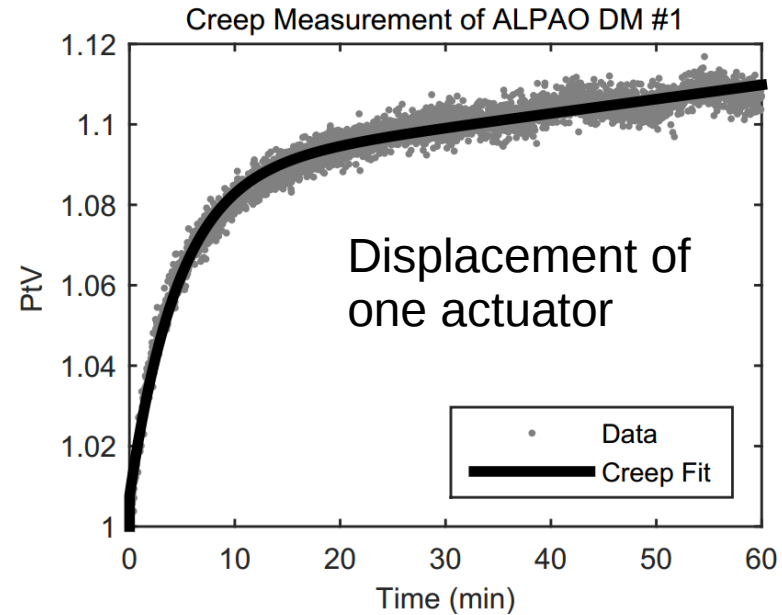
WITH COMPENSATION:
6 - 10 nm RMS

Optics Express Vol. 25, Issue 4, pp. 4368-4381 (2017)

High stability: software solution

- Creep compensation per actuator
- The creep parameters can be estimated for any DM
- A feed-forward compensation can cancel the drift

- But a simple per-actuator model is not enough
 - Mechanical coupling must be taken into account

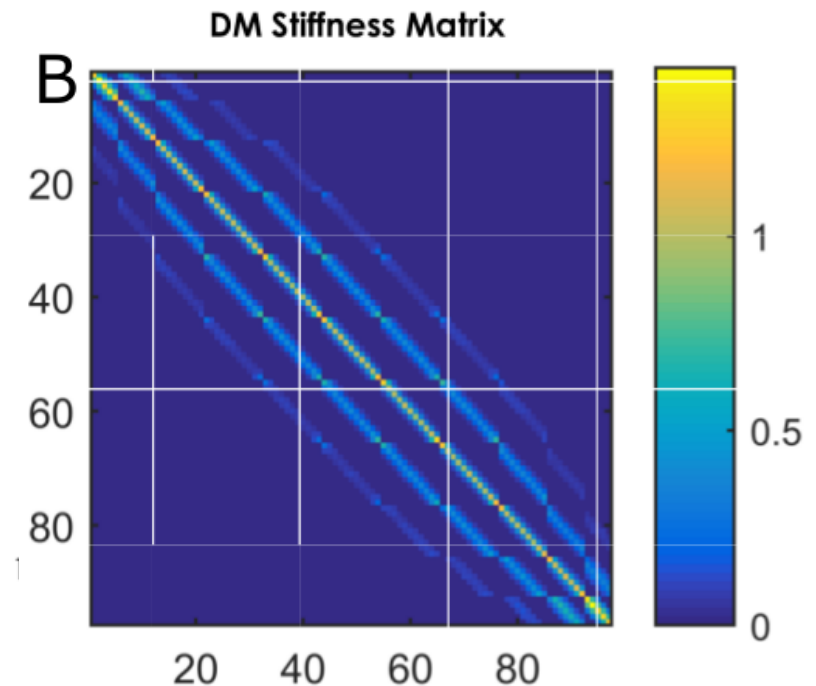
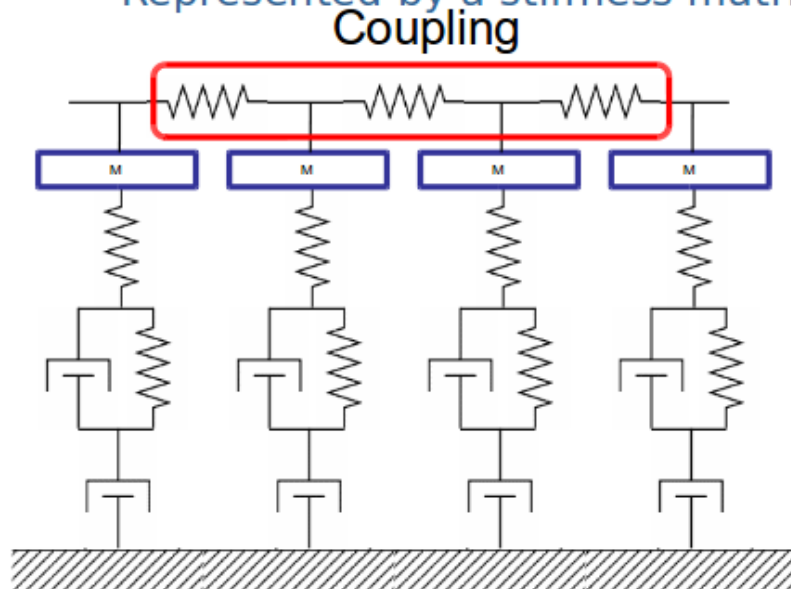


Drift error without Compensation

Drift with simple per-actuator Compensation

High stability: software solution

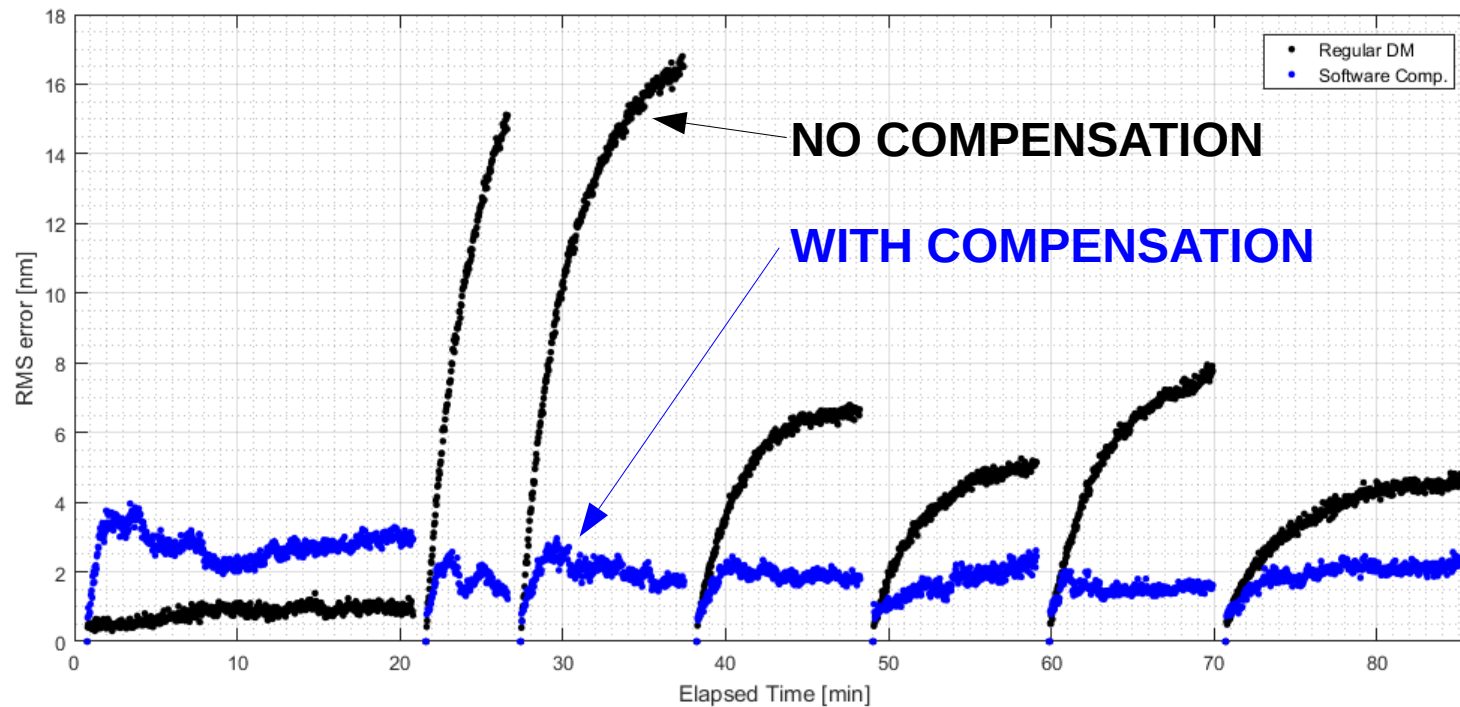
- Mechanical coupling can be:
 - Estimated using measurements or FEM simulations
 - Represented by a stiffness matrix



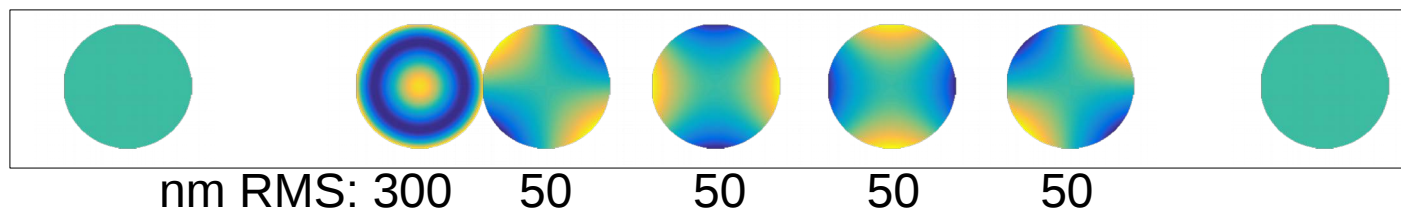
- Pre-compensation implementation is simple:
 - Low-pass filtering of the command vector
 - Every second:
 - One matrix-vector multiplication
 - A few $\exp()$

High stability: performances

- Sequence of Zernike modes (open loop)



Target shape



- The software methods have comparable performance: 2% remaining instability

Spring material for high stability

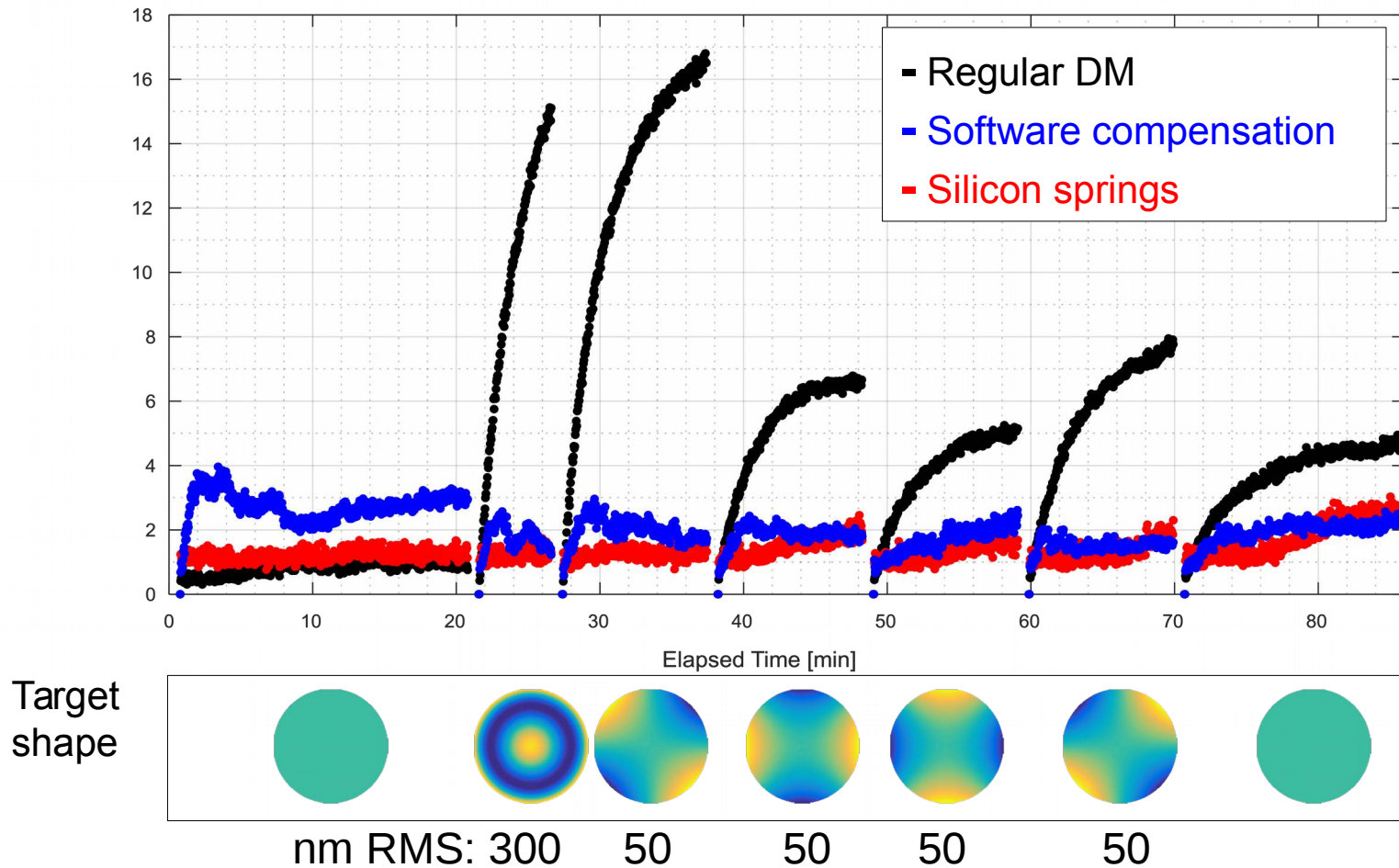


- Springs in regular DM are made of polymers
- For open-loop applications **silicon** is preferred
 - No plastic domain: extremely linear
 - Extremely stable (used for springs in high-end watches)

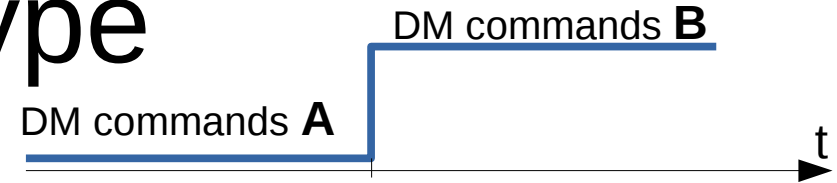


High stability: performances

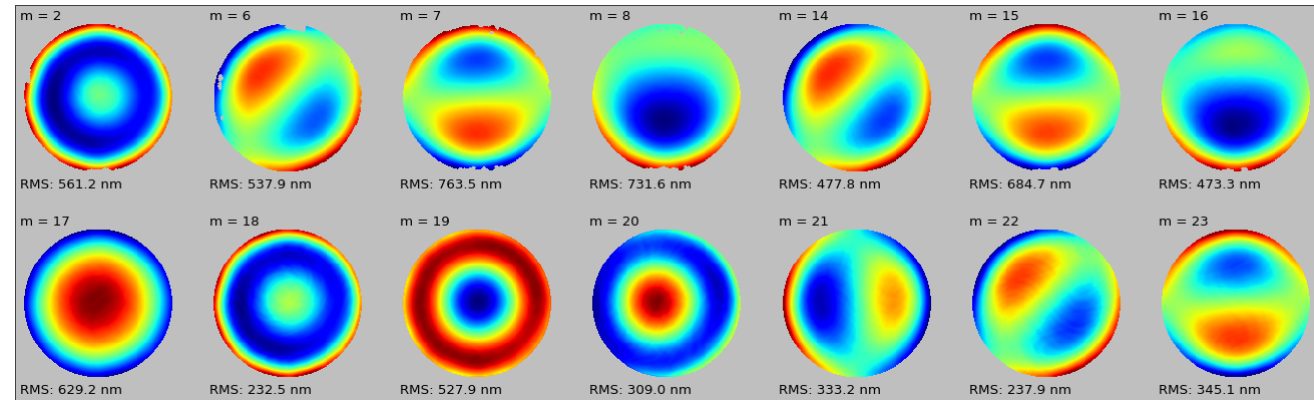
- Sequence of Zernike modes (open loop)
 - Up to $1\mu\text{m}$ peak-to-valley (270 nm RMS), over 1H30



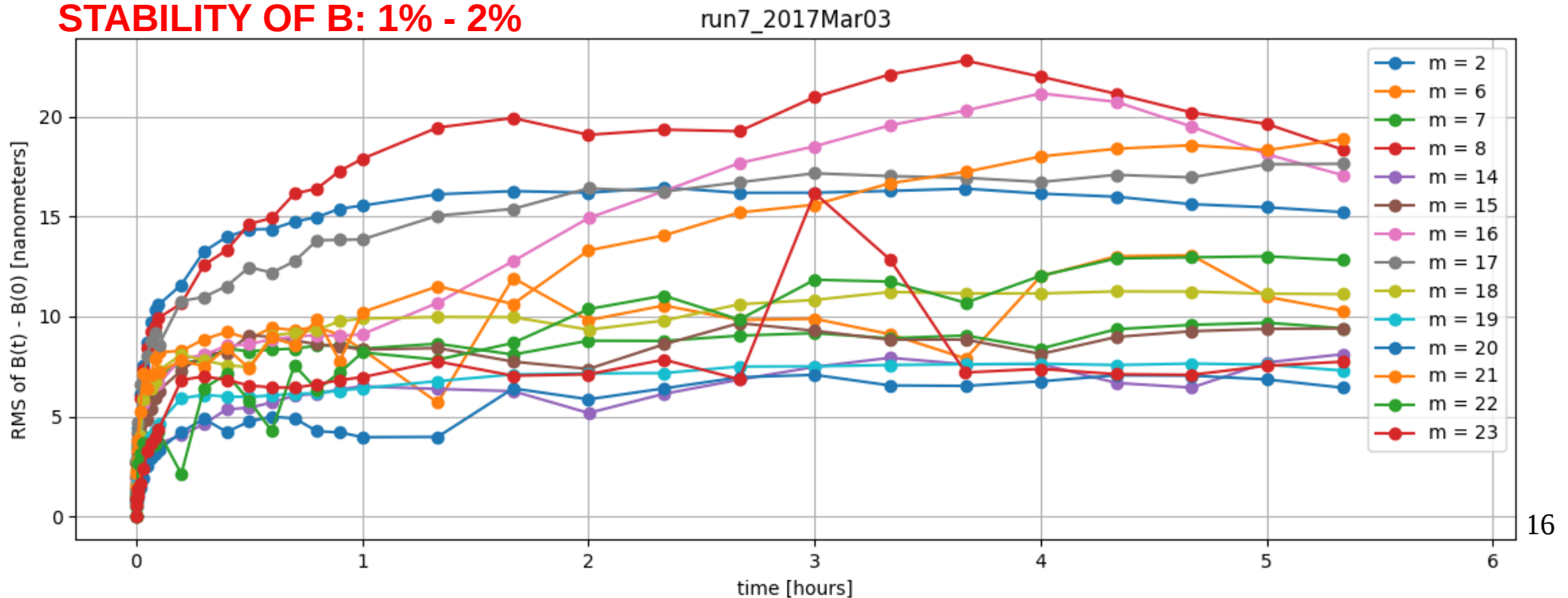
Silicon spring prototype



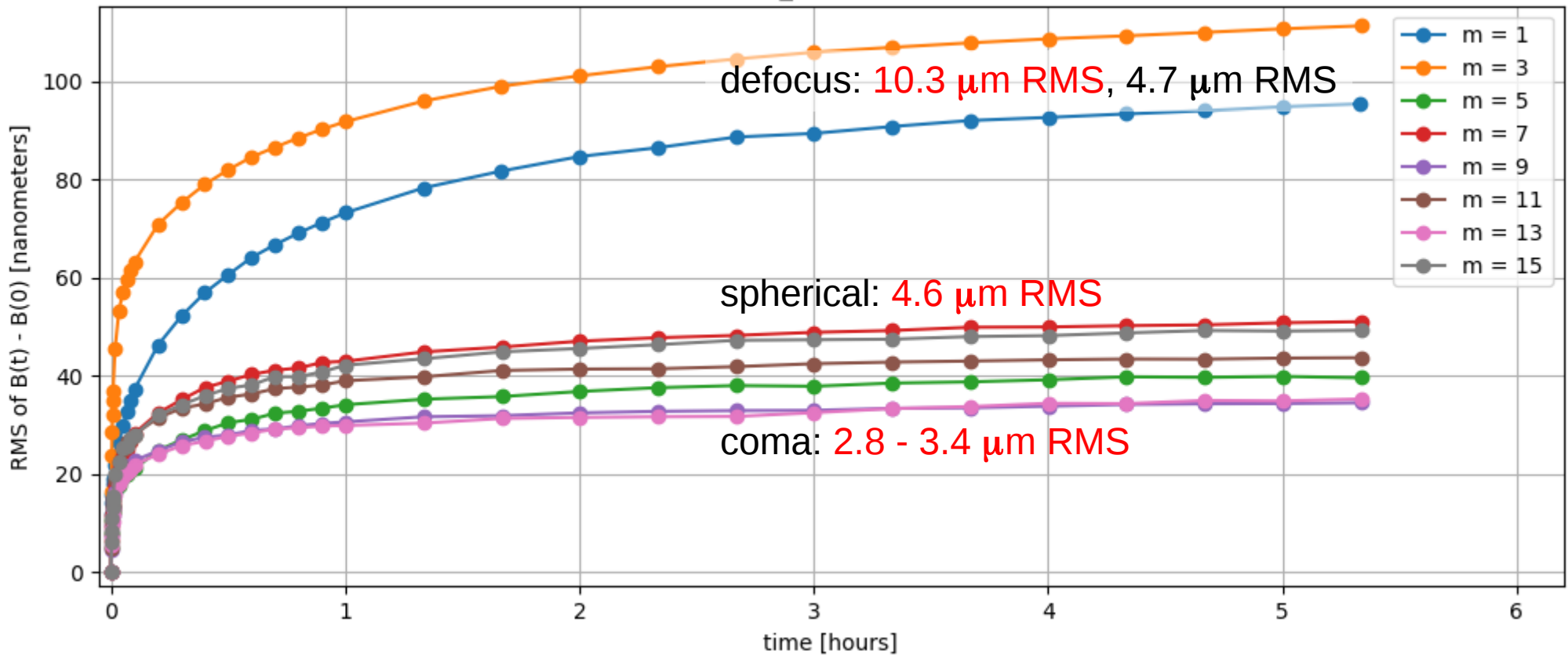
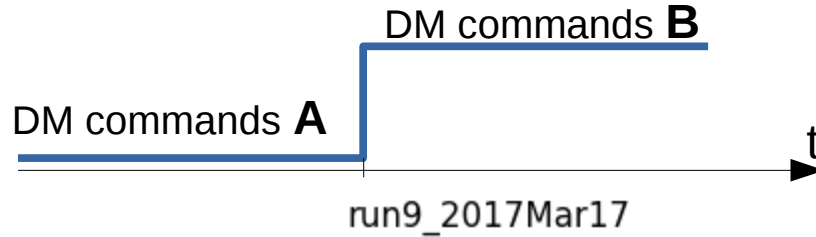
SHAPES TESTED (B-A):
360 - 770 nm RMS



STABILITY OF B: 1% - 2%



Silicon spring prototype: extreme amplitudes



RESULT: instability 1% - 2% of B-A

High-stability DM for open loop

- Two options for high stability DM:
 - Polymer spring + **software compensation**
 - **Silicon springs** (more expensive)
- Both: **excellent performance for open loop - stability within 1%-2%**
- Further ideas:
 - implement software method in drive electronics
 - combine both methods (for extremely high amplitudes)

Thank you

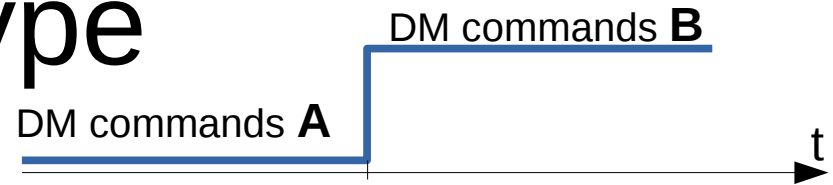
Merci



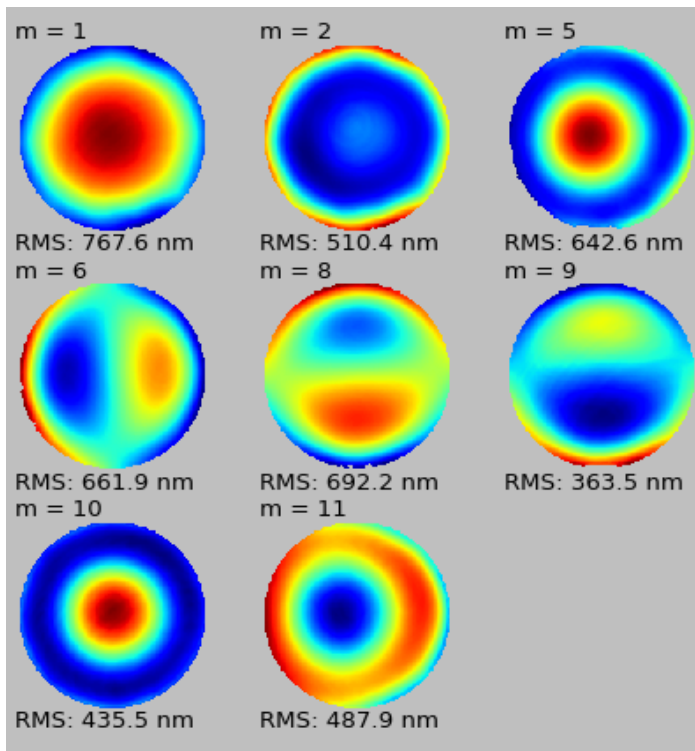
**Science & Technology
Facilities Council**

Impact Acceleration Account
and ST/L00075X/1

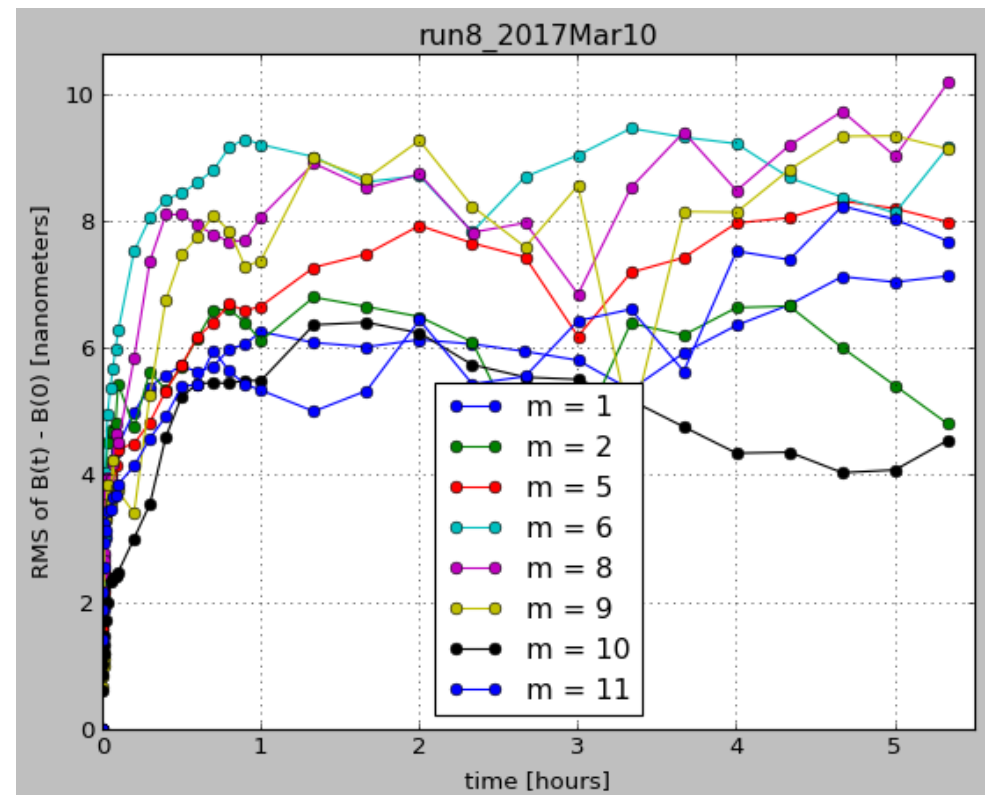
Silicon spring prototype



SHAPES TESTED (B-A): 360 - 770 nm RMS



STABILITY OF B: 6 - 10 nm RMS

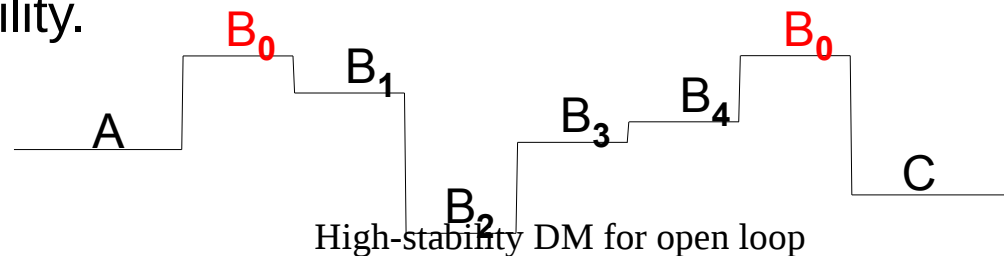


High-stability DM for open loop

Shapes to test general creep compensation

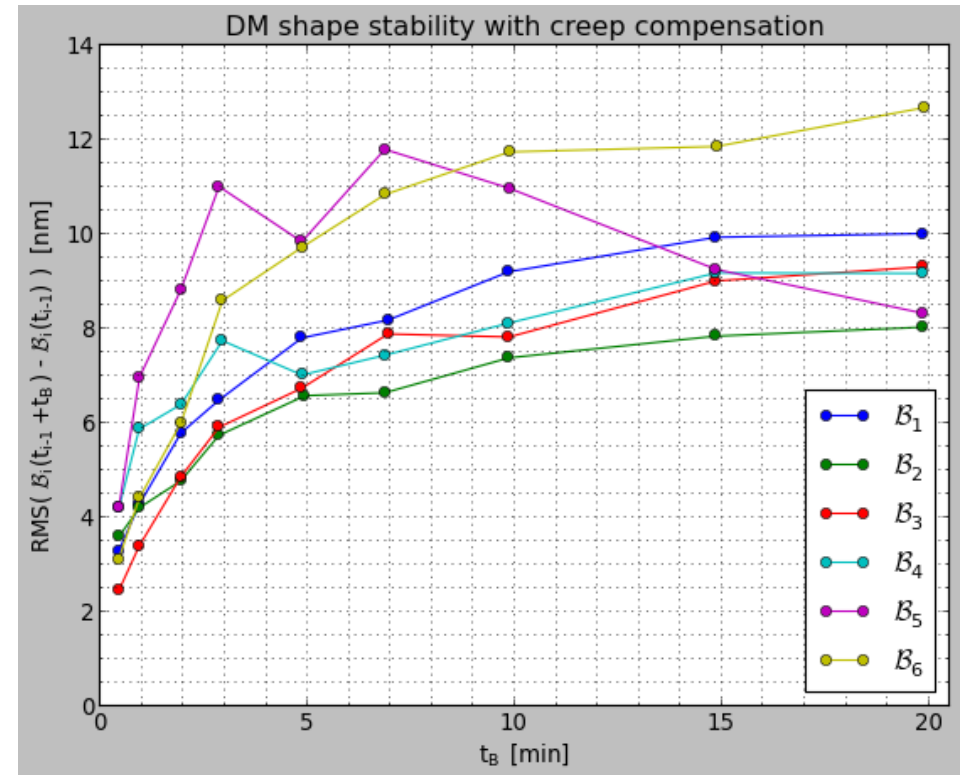
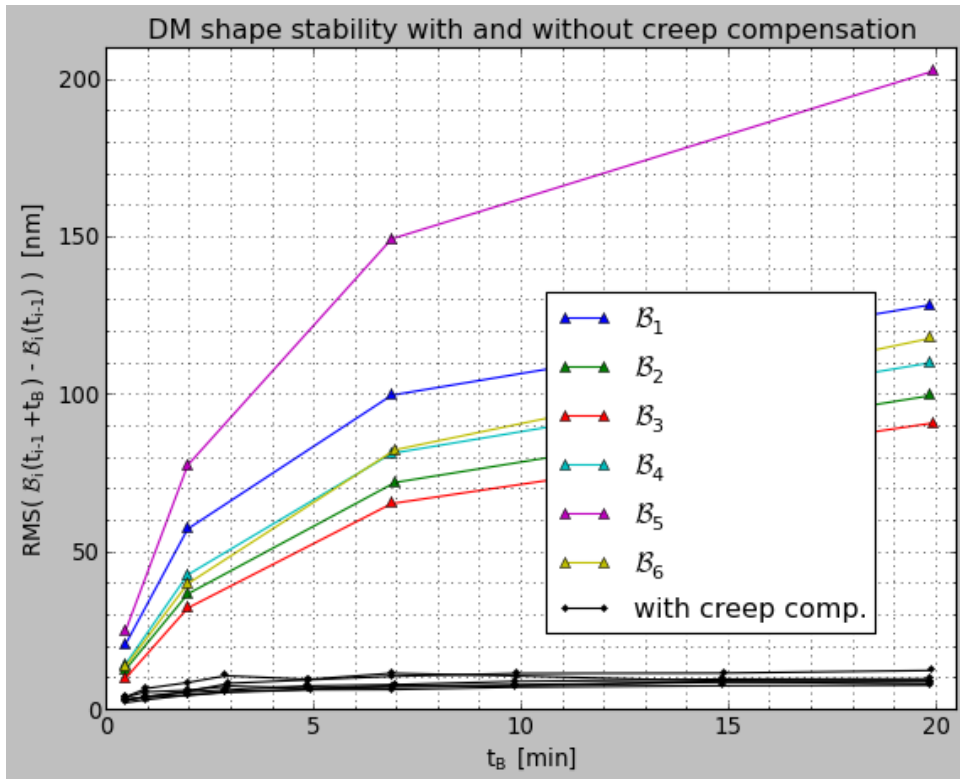
Shape	difference [nm RMS]
$B_0 - A$	636
$B_1 - B_0, B_1 - A$	554, 509
$B_2 - B_1, B_2 - B_0, B_2 - A$	504, 445, 386
$B_3 - B_2, B_3 - B_1, B_3 - B_0, B_3 - A$	573, 332 , 657, 563
$B_4 - B_3, B_4 - B_2, B_4 - B_1, B_4 - B_0, B_4 - A$	1058 , 658, 1022, 691, 669
$B_0 - B_4, B_0 - B_3, B_0 - B_2, B_0 - B_1, B_0 - B_0, B_0 - A$	696, 650, 444, 553, 6, 633
$C - B_0, C - B_4, C - B_3, C - B_2, C - B_1, C - B_0, C - A$	505, 703, 656, 642, 567, 503, 478

- The shapes differ by 332 - 1058 nm RMS.
- Note that B0 is used twice, at the beginning and at the end. This is to test the repeatability.



Software compensation

- Compensating the 6 intermediate shapes:

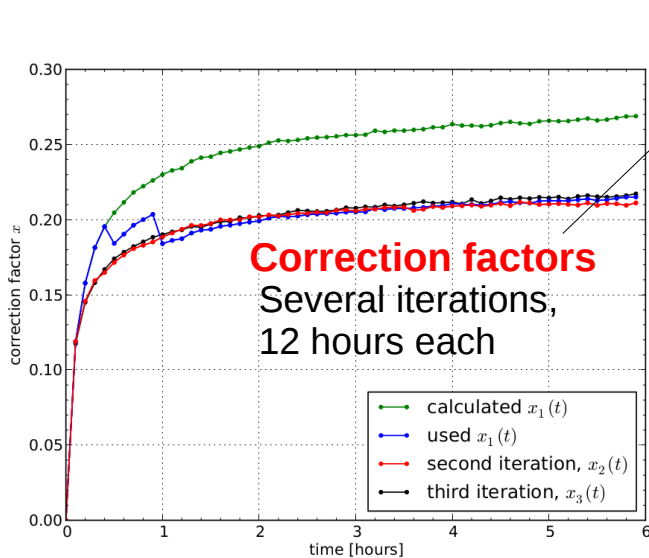


**NO COMPENSATION:
90 - 200 nm RMS**

**WITH COMPENSATION:
7 - 13 nm RMS**

Calibration for software compensation

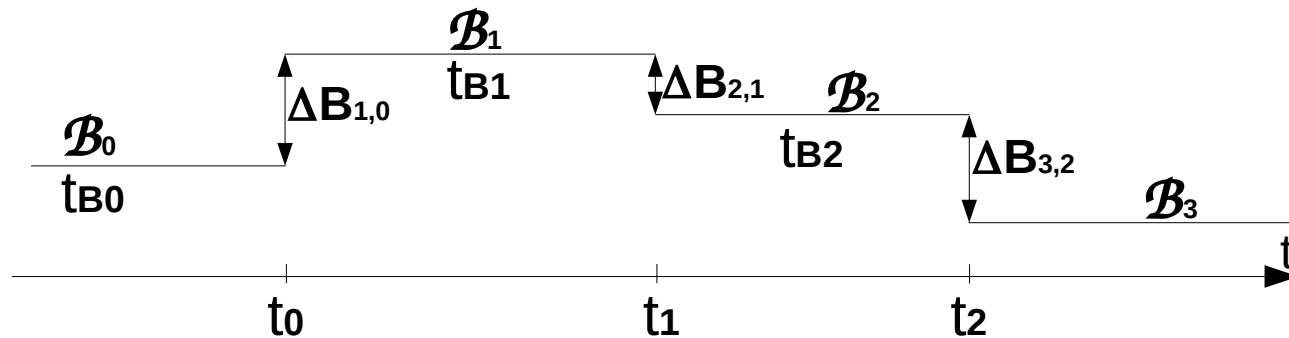
(1) Measure the correction factors:



$$x_{i+1}(t) = x_i(t) + \frac{RMS[\mathcal{B}_i(t) - \mathcal{A}_i]}{RMS[\mathcal{B}_i(0) - \mathcal{A}_i]} - 1$$

Interferometer images

Software compensation - terms in the equation



$\mathbf{B}_N(t)$	actuator commands that will at time t generate DM shape \mathcal{B}_N
$\mathbf{B}_N(t_{N-1})$	$= \mathbf{B}_{N-1}(t_{N-1}) + \Delta \mathbf{B}_{N,N-1}$, the initial value of the actuator commands that at time t_{N-1} give shape \mathcal{B}_N
$\mathbf{B}_N - \mathbf{B}_i$	$\sum_{j=i}^{N-1} \Delta \mathbf{B}_{j+1,j}$, the commands that compensate for creep
$\Delta \mathbf{B}_{j+1,j}$	$\mathbf{B}_{j+1} - \mathbf{B}_j$, user input actuator commands
$\Delta x_{i,N}(t)$	$x(t - t_i, t_{Bi}) - x(t_{N-1} - t_i, t_{Bi})$
$x(t - t_i, t_{Bi})$	Correction factor determined with a calibration. It represents the amount of creep at time $t - t_i$ if the DM had been at shape \mathcal{B}_i for t_{Bi} .
t_i	the point in time when the DM surface was changed from \mathcal{B}_i to \mathcal{B}_{i+1}
$t_{Bi} = t_i - t_{i-1}$	the length of time the DM surface had shape \mathcal{B}_i .

$$\mathbf{B}_N(t) = \mathbf{B}_N(t_{N-1}) - \sum_{i=0}^{N-1} \Delta x_{i,N}(t) \cdot [\mathbf{B}_N - \mathbf{B}_i]$$

Temperature

- Temperature sensor inside the DM

DM commands (closed loop) to hold actuator position:

